Blind and curtain cords/chains are a significant risk to children, as unsecured cords can lead to strangulation.

The Competition and Consumer (Corded Internal Window Coverings) Safety Standard 2014 complements existing supply requirements and section 6 (1) (a) states that a corded internal window covering ‘must be installed in a way that a loose cord cannot form a loop 220 mm or longer at less than 1600 mm above floor level’.

To achieve this requirement, the Standard specifies how either a cleat or a cord guide can be installed to keep loose cords secure.

**Cleats**—must be installed at least 1600 mm above floor level. Although they do not have any specific requirements on how much force they must withstand, ‘Installation Notes’ can also be applied to installing cleats.

A force of 70 N is approximately equal to applying a 7 kilogram weight and has been assessed as the likely amount of force a child may exert on a blind cord guide by grabbing, pulling or hanging on it.

**Cord guides**—may be installed lower than 1600 mm above floor level so long as the cord guide will remain firmly attached to a wall or other structure specified in the installation instructions when subjected to a tension force of 70 N (Newtons) applied in any direction for 10 seconds.

This guide provides some screw fixing options which, if correctly installed in accordance with this guide, are highly likely to withstand a 70 N force for 10 seconds, and meet legal requirements.
Cleats and cord guides

Always choose to install new blinds and curtains that are compliant with the national mandatory standard and utilise the cleats or cord guides they provide.

Where cleats or cord guides are required for existing curtain or blind cords/chains, opt for steel or metal devices. Plastic cleats or cord guides may become brittle or deteriorate over time due to factors such as sun exposure, and therefore will be more susceptible to failure when exposed to force. Where possible, opt for devices that require more than one screw to be used, for greater strength.

Installation notes

- Always read and follow the manufacturer’s installation instructions.
- If you are unsure of the substrate to which you are fixing, seek a professional opinion.
- Ensure that the substrate being fixed to is in good condition. Do not fix to surfaces that are rotted, water-logged, burnt, brittle, or otherwise damaged.
- When installing the device, install using either a drill or screwdriver with the appropriate shaped head.
- Always insert the screws into the holes specially provided within the device—do not create your own screw holes or screw through areas of the device that do not have screw holes.
- Always use the correct number of screw fixings as recommended by the manufacturer.
- Always use quality hardware.
- Cleats must be installed more than 1600 mm above floor level.
- Cord guides may be installed less than 1600 mm above floor level, however you must ensure the cord is tensioned to prevent it forming a loop of 220 mm or longer.

Fixing methods

Table 1 outlines acceptable screw fixings for substrates most commonly found in domestic dwellings. Screws are the most appropriate method of fixing in terms of reliability and availability.

Unacceptable Fixing Materials

The following fixing methods are unacceptable as they do not provide adequate resistance:

- Nails
- Staples
- Double or single-sided tape
- Adhesives.

Table 1 Screw fixings

<table>
<thead>
<tr>
<th>Substrate</th>
<th>Fixing Type</th>
<th>Installation instructions*</th>
</tr>
</thead>
<tbody>
<tr>
<td>10–13 mm plasterboard lining</td>
<td>Pan head self-drilling screw</td>
<td>1. Measure the total thickness of the materials to be fixed to</td>
</tr>
<tr>
<td></td>
<td>• Minimum Length: 40 mm</td>
<td>2. Select a screw length long enough to achieve the minimum embedment required</td>
</tr>
<tr>
<td></td>
<td>• Minimum Gauge: 7</td>
<td>3. Use a power drill with a #2 Phillips bit or equivalent screw driver (or as recommended by manufacturer)</td>
</tr>
<tr>
<td></td>
<td>Note: when fixing to plasterboard linings, the screw must embed into a timber stud in order to achieve acceptable resistance. Fixing to plasterboard linings only is unacceptable. A stud-finder can be used to identify the location of the studs within a plasterboard lined wall</td>
<td>4. Put screw onto drive bit and place at 90 degrees to fastening position to ensure screw enters the wall straight</td>
</tr>
<tr>
<td></td>
<td>20 mm min embedment into timber stud behind or as per manufacturer’s recommendations</td>
<td>5. Drive screw into wall until head is flush with the surface of the cord guide. Take care not to overtighten the screw and lessen its fixing as this may strip the wall material around the threads of the screw and lessen its resistance</td>
</tr>
<tr>
<td></td>
<td>20 mm min embedment into metal stud behind or as per manufacturer’s recommendations</td>
<td>6. Use a power drill with a #2 Phillips bit or equivalent screw driver (or as recommended by manufacturer)</td>
</tr>
<tr>
<td></td>
<td>Pan head self-drilling screw</td>
<td>7. Drive screw into wall until head is flush with the surface of the cord guide. Take care not to overtighten the screw and lessen its fixing as this may strip the wall material around the threads of the screw and lessen its resistance</td>
</tr>
<tr>
<td></td>
<td>• Minimum Length: 40 mm</td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Minimum Gauge: 7</td>
<td></td>
</tr>
</tbody>
</table>
### Substrate: 11-18 mm pine or MDF architrave

<table>
<thead>
<tr>
<th>Fixing Type</th>
<th>Installation instructions*</th>
</tr>
</thead>
</table>
| 11 mm min embedment or as per manufacturer’s recommendations | 1. Measure the total thickness of the materials to be fixed to  
2. Installation as per manufacturer’s directions |

**Pan head self-drilling screw**  
- Minimum Length: 20 mm  
- Minimum Gauge: 6

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### Substrate: Wall tile on fibre cement lining

For walls with clear space/cavity behind Use only as per manufacturer’s recommendations

<table>
<thead>
<tr>
<th>Fixing Type</th>
<th>Installation instructions*</th>
</tr>
</thead>
</table>
| Pan head cavity fastener                  | 1. Measure the total thickness of the materials to be fixed to  
2. Installation as per manufacturer’s directions |

- Minimum Length: 50 mm

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### Substrate: Brick/block masonry

Note: Caution must be exercised when drilling into masonry to not crack or break away the surface of the material. If the surface area is compromised, the resistance of the fixing may be affected. If this occurs, it is recommended that the fitting be relocated to a new area a minimum of 100 mm from the original compromised fixing point

<table>
<thead>
<tr>
<th>Fixing Type</th>
<th>Installation instructions*</th>
</tr>
</thead>
</table>
| Round head expanding anchor           | 1. Measure the total thickness of the materials to be fixed to  
2. Installation as per manufacturer’s directions |

- Minimum Length: 25 mm

**Screw fixing with nylon star plug**  
- Minimum Screw Length: 35 mm  
- Minimum Screw Gauge: 8  
- Minimum Plug Length: 35 mm  
- Minimum Plug Diameter: 7 mm

1. Measure the total thickness of the materials to be fixed to  
2. Use a power drill with a 7 mm drill bit and drill a hole. Hold the drill at 90 degrees to wall surface to ensure hole is straight  
3. Insert plug (use hammer if required)  
4. Fix cleat to wall by inserting screw into wall plug and tightening using power drill with #2 Phillips bit

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*Always follow manufacturer’s installation instructions*
Final installation summary

- Cleats may not be installed lower than 1600 mm above floor level.
- Cord guides must be installed so that a loose cord cannot form a loop of 220 mm or longer at a height of less than 1600 mm above floor level.
- If the final installation of the cord guide is below 1600 mm above floor level, the cord must be tensioned to prevent such a loop from forming.
- Any cord guide installed lower than 1600 mm above floor level must be capable of withstanding a tension force of 70 N applied in any direction for 10 seconds.
- If you are uncertain of the cord guide’s capacity to meet the standard, further testing is advised by a qualified professional.

Disclaimer

This guide is intended to provide simple instructions on methods for fixing cord guides and/or cleats to resist a 70 N force. The information in this guide is for general use and does not constitute legal or professional advice. Users should ensure the final installation is checked by a professional to ensure it complies with all relevant Australian Standards. The ACCC disclaims any liability howsoever arising from the use of this guide.